



**GATOR MAXX SAND G2**  
**FOR CONCRETE PAVERS, NATURAL STONES,**  
**WETCAST PRODUCTS & CLAY PAVERS JOINTS UP TO 4" (10 CM)**  
 TDS Revision Date (dd/mm/yyyy): 20/04/2018

# TECHNICAL DATA SHEET

- Update:** April 20, 2018  
 Make sure you have an updated data sheet on hand.  
 Canada and U.S. dial **1-855-847-7767** or (450) 624-1611
- Description:** GATOR MAXX **G2** is made with a state-of-the-art manufacturing process. Specifically, calibrated sand is mixed with sophisticated intelligent polymers that meets ASTM C144 gradation. This new generation of Intelligent Polymers neutralizes haze and dust. The polymeric sand application is now dust free and haze free. No blower is needed and the intelligent polymeric sand requires only one watering. **GATOR MAXX G2** is recommended for a variety of uses including pool decks, patios, footpaths, driveways, parking spaces, pavements, etc. Available in Beige, Slate Grey, Ivory and Black Diamond.
- Features:**
- Can be used on false joint pavers.
  - For overlay, non-overlay, residential and commercial applications.
  - Can be used for joints up to a maximum of 4 inches (10 cm).
  - Helps prevent weeds and damage caused by burrowing insects.
  - Helps prevent erosion due to wind, rain and freeze/thaw cycles.
  - For **NON-OVERLAY, G2** sets within 1 hour after water activation at above 32°F (0 °C), (no rain within 1 hour after water activation)
  - For **OVERLAY, G2** sets within 24 hours after water activation at above 32°F (0 °C) (no rain within 24 hours after water activation)
  - **No Dust, Haze Free, No Blower, and One watering.**
  - Intact pallets can be stored outside.
  - Ideal for Gator Base applications.
- Clay pavers:** If used on clay pavers make sure they are 100% dry. Clay pavers tend to hold moisture, which can prematurely activate the **GATOR MAXX G2** while the sand is being spread over the paver surface, leaving a residue. Always apply on a test area before using the **GATOR MAXX G2** on clay pavers.
- Moss:** **GATOR MAXX G2** will not cause nor prevent moss, mold or mildew. Moss, mold and mildew are caused by certain on-site conditions including excess moisture, shade, absence of ventilation, inadequate cleaning or maintenance, presence of soil or other organic debris left on the product.

**Coverage:** Quantity required depends on the shape and size of the concrete pavers as well as the width of the joints.

		NARROW JOINTS		WIDE JOINTS	
		sq. ft.	sq. m.	sq. ft.	sq. m.
Slate Grey, Beige, Ivory	50lbs / 22.7 kg	65-85	6.00-7.41	22-42	2.0-3.88
Black Diamond	50lbs / 22.7 kg	58-76	5.50-6.5	20-38	1.8-3.5

**FOR USE ON AND REQUIRED SUB-SURFACE PREPARATION**

**GATOR MAXX G2** is recommended for a variety of uses including pool decks, patios, footpaths, driveways, parking spaces, pavements, etc. The concrete pavers must be installed on a drainage base system composed of 2 layers. The upper layer can have a maximum of 1 inch of bedding sand. The lower layer must have a minimum of 6 inches of crushed stone 0-3/4" (0-20 mm) compacted at 98 % Proctor density. (See diagrams).



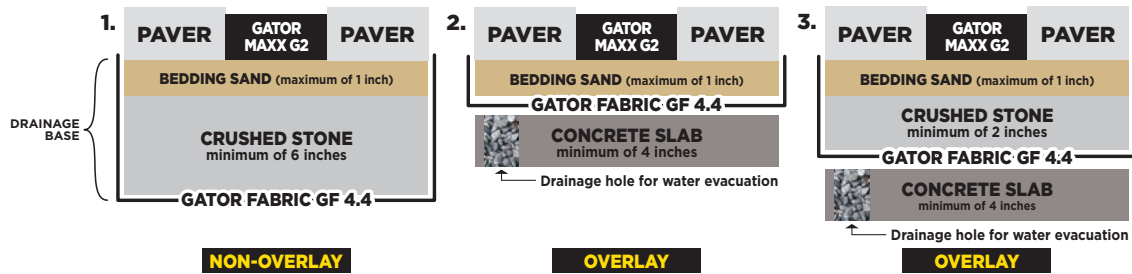
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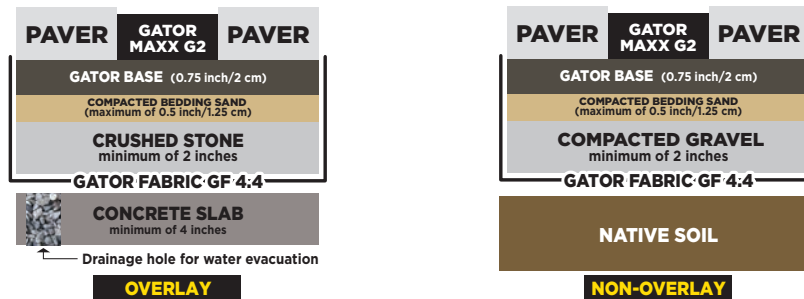
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**FOR OVERLAYS APPLICATIONS**

1. Remove all loose and fragile concrete.
2. Cover the ground with a Gator Fabric GF 4.4, refill with crushed stone and compact it.



WE RECOMMEND THE USAGE OF GATOR MAXX SAND G2 WITH GATOR BASE FOR THE FOLLOWING METHODS:



**IMPORTANT INSTALLATION NOTES FOR G2**

- A Pavers and slabs must be installed according to ICPI Tech Spec #2 non-overlay ([www.icpi.org](http://www.icpi.org)) before GATOR MAXX G2 installation. For Overlays ICPI recommends 2 inches diameter drainage holes spaced approximately 10 feet apart and at the lowest elevations in the slab. Holes should be filled with #8 stone and covered with a 1 foot x 1 foot patch of Gator Fabric GF 4,4. Drilled holes should allow any water entering the bedding layer to freely flow out.
- B Pavers' sides and top surfaces must be completely dry. Do not apply if the paver surface is damp or wet. The damp or wet surface will cause GATOR MAXX G2 to prematurely activate and will lead to the polymers sticking on the paver surface.
- C Do not apply if the paver joints are damp or wet. This will prevent the GATOR MAXX G2 from properly sliding into the joints and obtaining very densely packed joints, which is critical to the product's performance.
- D **Drainage base systems**, sets within 1 hour after water activation at above 32°F (0°C) (No rain should occur within 1 hour after water activation). **Non-Drainage base systems (Overlays)**, sets within 24 hours after water activation at above 32°F (0°C) (No rain should occur within 24 hours after water activation).
- E Avoid excessive watering or flooding of paver surface.
- F For all paver surfaces, and particularly around in-ground pools, there must be a slope of 1/8 inch (3 mm) per linear foot away from the edge of the pool or structures to ensure optimal performance of the GATOR MAXX G2.
- G For the pool coping units, it is mandatory to use mortar in the joints. For the rest of the paver installation around the pool, you can use GATOR MAXX G2.
- H Do not sweep GATOR MAXX G2 over asphalt.
- I Install GATOR MAXX G2 a minimum of 1/8 inch (3 mm) below the paver surface or erosion may occur. The filled and cured polymeric sand joints should never be in direct contact with foot traffic or tires. Joints should be filled up to 1/8 inch (3 mm) below the edge or chamfer.





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**IMPORTANT WATER ACTIVATION NOTES FOR G2**

- A Work in manageable sections, ideally about 50 sq. ft. at a time, depending on temperature.
- B Do not allow GATOR MAXX G2 to wash out of joint.
- C Never allow paved surface to dry out during the water-activation phase.
- D Watering must be started at the lowest point of the paved surface 50 sq. ft. (4,5 sq. m.) section for 1 minute.
- E Use a watering gun connected to a hose. Set to shower.

**GATOR MAXX G2 INSTALLATION STEPS (FOR A NEW PAVER SURFACE)**

1. Spread GATOR MAXX G2 with hard-bristle broom. Make sure the GATOR MAXX G2 completely fills the joints. Do not use other materials in the joints. Leave a layer of GATOR MAXX G2 on the surface to aid in the vibrating and consolidation of GATOR MAXX G2 into joints.
2. Vibrate the GATOR MAXX G2 into the paver joints using a vibratory plate compactor. A rubber pad is recommended. A roller compactor is best for slab installation.  
 Joints should be filled up to 1/8 inch (3 mm) below the edge or chamfer. It is best to compact in several directions to ensure there are no air gaps or voids in the joints. Repeat steps 1 and 2 to ensure joints are filled and consolidated. Narrow joints require more care to completely fill.
3. Sweep off excess GATOR MAXX G2 from the paved surface, first with a hard-bristle broom, then a soft-bristle broom. Take care to leave the height of the polymeric sand at least 1/8 inch (3 mm) below the edge or chamfer of the paver.
4. Activate GATOR MAXX G2 by showering 50 sq. ft. (4,5 sq. m.) section for 1 minute, starting at the lowest point. Once all the sections are activated, rinse off any debris that is on the total paver surface.

**GATOR MAXX G2 INSTALLATION (FOR AN EXISTING PAVER SURFACE)**

When using GATOR MAXX G2 to replace existing jointing materials, old jointing materials need to be completely cleaned out of the joints and pavers completely dry before installing GATOR MAXX G2. Be careful not to disturb the bedding material under the pavers. Follow steps 1 to 4 of GATOR MAXX G2 installation steps for a new paver surface.

Typical Properties				
Test	Cure	Method	Value	Unit
Water Penetration	24 hrs	ASTM C-642	<01:00	min:sec
Flexural strength	7 days	BS EN 13892-2	425	psi
Drying shrinkage	25 days	ASTM C-596	0.032	%
Water immersion	7 days	SOP-MP-035	pass	
Resistance to efflorescence	7 days	SOP-MP-036	pass	
Penetration strength	24 hrs	SOP MP-032	123	PSI
Spring drive	24 hrs	SOP MP 032	8	0-200 scale
Abrasion resistance	24 hrs	SOP MP-030	pass	
Erosion resistance	24 hrs	SOP MP-029	<5.0	% lost
Dirt Pick up during installation	N/A	SOP MP-031	1.96	ΔE value





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Packaging:	Product	Size	Units per Pallet	Units per Pallet
			(USA)	(CDN)
	GATOR MAXX SAND G2 - Beige	22.7 kg (50 lbs)	56	70
	GATOR MAXX SAND G2 - Slate Grey	22.7 kg (50 lbs)	56	70
	GATOR MAXX SAND G2 - Ivory	22.7 kg (50 lbs)	56	70
	GATOR MAXX SAND G2 - Black Diamond	22.7 kg (50 lbs)	56	70

**15 YEAR  
LIMITED WARRANTY**

**WATER  
PROOF  
BAG**

**NO DUST • HAZE FREE • NO BLOWER • ONE WATERING**

**LIMITED WARRANTY:**

**15-YEAR LIMITED WARRANTY (RESIDENTIAL)**

Please note that this limited warranty applies only when the product is used for residential purposes exclusively (home owners or contractors using the product for single or multi-unit dwellings that are exclusively for residential use). The manufacturer cannot guarantee results as it has no control over surface and sub-surface preparation and product application. (Proper installation of pavers or slabs to ensure long-term stability of work, including granular foundation of certified crushed stone of 0-3/4 inch (0-20 mm) bedding layer and appropriate installation of borders in accordance with above specified method for applying product). Also warranted when used with Gator Base. However, for a period of 15 years from purchase, the manufacturer agrees that if the product is proven to be defective, and on the condition that it was installed pursuant to the method of application of surface and sub-surface preparation described above, then the manufacturer agrees to refund the purchase price. Proof of purchase is required for any claim.

**EXCLUSION OF RESPONSIBILITY**

THE PARTIES AGREE THAT REFUND OF THE PURCHASE PRICE AS STATED IS THE ONLY OBLIGATION OF THE MANUFACTURER. IN ALL EVENTS, THE MANUFACTURER SHALL NOT BE LIABLE FOR ANY OTHER DAMAGES OR COSTS WHATSOEVER, (INCLUDING REMOVAL OR REINSTALLATION OF SAND OR PAVERS) DIRECT OR CONSEQUENTIAL. TO THE EXTENT PERMITTED BY LAW, THE MANUFACTURER EXCLUDES ANY IMPLIED WARRANTY OF QUALITY, MERCHANTABILITY OR FITNESS FOR PURPOSE. ALLIANCE DESIGNER PRODUCTS INC. excludes any responsibility whatsoever for the presence of moss, mold, mildew, or similar factors that may occur on the product after its installation. The presence of moss, mold or mildew is caused by the particular on-site conditions, including excess moisture, shade, absence of ventilation, inadequate cleaning or maintenance, presence of soil or other organic debris left on the product after installation. ALLIANCE DESIGNER PRODUCTS INC. excludes any responsibility for use of GATOR MAXX G2 with Clay Pavers or any installation not installed to manufacturer's specifications and ICPI Tech Spec #2.

**1 YEAR LIMITED WARRANTY (COMMERCIAL)**

Please note that when the product is used for other purposes (Mixed-use, commercial, institutional or other), the above terms apply except that the applicable period is reduced to 1 year from purchase.



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**GATOR NITRO JOINT SAND**

TDS Revision Date (dd/mm/yyyy): 26/10/2020

# TECHNICAL DATA SHEET

**Update:** October 26, 2020  
Make sure you have an updated data sheet on hand.  
Canada and U.S. dial **1-855-847-7767** or (450) 624-1611

**Description:** **GATOR NITRO JOINT SAND** is a ready-to-use mixture of calibrated sand and resins which cure when exposed to air, hardening from top to bottom of the joint \*. The product can be installed in wet or dry weather, in joints ranging from a minimum 3/16" (5 mm) to a maximum 2" (50 mm) joint width. The minimum joint depth is 1" (25 mm).

- Features:**
- Apply in wet or dry weather
  - Strength from top to bottom \*
  - Permeable \*\*

\* Gator Nitro Joint Sand will harden from top to bottom up to 2 3/8" (60 mm).  
\*\* Permeable as installed. If not maintained, permeability will be obstructed over time.

**Nitro**

**vs Competition** Proprietary formula with stronger resins and quick-activating catalysts delivers:

- **25%** More strength
- **25%** Faster setting time

**Maintenance of paved surface:**

When maintaining the paved surface, apply Gator Shampoo to clean the entire surface including the stone joints. Wash, rinse and remove any residue by using a hose and a watering gun set to shower with the normal maximum water pressure from any residential or commercial building (typically 80 psi/550 kPa).

**Moss:**

**GATOR NITRO JOINT SAND** will not cause nor prevent moss, mold or mildew. Moss, mold and mildew are caused by certain on-site conditions including excess moisture, shade, absence of ventilation, inadequate cleaning or maintenance, presence of soil or other organic debris left on the product.

**Coverage:**

The quantity required depends on the size of the joints. One pail of 40 lb (18.1 kg) will cover: (see graphic below)

Paver or Stone 12" x 12" x 2 3/8" with joint of 3/16" to 1" Paver or stone 30 cm x 30 cm x 60 mm with joint of 5 mm to 25 mm			
	BEIGE	GREY	BLACK
3/16" joint	56 sq. ft.	52 sq. ft.	47 sq. ft.
5 mm joint	5.2 sq. m.	4.8 sq. m.	4.4 sq. m.
3/4" joint	15 sq. ft.	13.9 sq. ft.	12.9 sq. ft.
19 mm joint	1.4 sq. m.	1.3 sq. m.	1.2 sq. m.
1" joint	11.8 sq. ft.	10.8 sq. ft.	10 sq. ft.
25 mm joint	1.1 sq. m.	1 sq. m.	0.93 sq. m.







### GATOR NITRO JOINT SAND

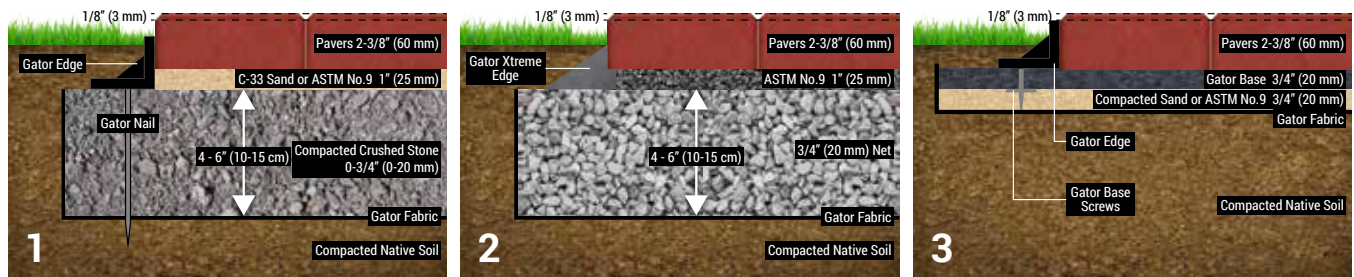
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**Storage:** Store outdoors under a covered area, away from direct sun or store indoors at temperatures ranging from -22 to 86°F (-30 to 30°C). Skid of **GATOR NITRO JOINT SAND** can be double stacked for storage, but not in transport.

### REQUIRED SUB-SURFACE PREPARATION

**GATOR NITRO JOINT SAND** is recommended for a variety of uses, including patios, walkways and pool decks. The pavers, natural or wet cast stones must be installed on one of the 3 drainage base systems below:

- Option 1** Traditional - Compacted crushed stone 0-3/4" ( 0-20 mm) with Sand or Chip Setting Bed (ASTM No.9)
- Option 2** Permeable - Clean Stone Base 3/4" (20 mm) with Chip Setting Bed (ASTM No.9)
- Option 3** Gator Base Installation with Sand or Chip Setting Bed (ASTM No.9)



### PREPARATION INFORMATION (IMPORTANT NOTES)

- A. Always refer to the latest [Gator Nitro Joint Sand Technical Data Sheet \(TDS\)](#) at AllianceGator.com before installing.
- B. **GATOR NITRO JOINT SAND** can be installed rain or shine. Paving surface must be pre-wet before installation and must remain wet throughout the installation process or staining may occur.
- C. **GATOR NITRO JOINT SAND** is an extremely strong and rigid jointing material, please ensure there is ABSOLUTELY NO paver or stone movement prior to installation to prevent joint cracking.
- D. For Pedestrian Use Only, not for Vehicular Applications
- E. **GATOR NITRO JOINT SAND** must be installed above 37°F (3°C).
- F. Joint Width: Minimum 3/16" (5 mm) Maximum 2" (50 mm)
- G. Joint Depth: Minimum 1" (25 mm) Maximum 6" (15 cm)
- H. Working Time: Approximately 45 minutes.
- I. **GATOR NITRO JOINT SAND** can only be used on a drainage base application. In a non-drainage base application, **GATOR NITRO JOINT SAND** cannot be used.
- J. Paved surface can be used after 18 hours.
- K. Avoid power-washing for a minimum of 28 days after applying.

### INSTALLATION STEPS

Designed for pedestrian use only, **GATOR NITRO JOINT SAND** is ready-to-use and does not require any mixing. After you have followed the REQUIRED SUB-SURFACE PREPARATION described above, you are ready to apply the **GATOR NITRO JOINT SAND**. Installation will be easier with two people.

- 1 Ensure paver surface is compacted then thoroughly wet the area to be jointed. If the surface is dry or temperature is high, more water will be required to avoid staining of the surface when spreading the **GATOR NITRO JOINT SAND**.
- 2 Open the bags and spread the contents over the paved surface. Wet the **GATOR NITRO JOINT SAND** with a hose set on shower while using a squeegee or broom to push the **GATOR NITRO JOINT SAND** diagonally across the paved surface and into the joints. This action compacts and forces the **GATOR NITRO JOINT SAND** into the joints ensuring the gaps are completely filled.



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**GATOR NITRO JOINT SAND**

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- 3 The joints should be filled 1/8" (3 mm) below the top surface or 1/8" (3 mm) below the paving stone chamfer with the **GATOR NITRO JOINT SAND**. Shower the surface to rinse off excess material from the paved surface. Repeat steps 2 and 3 until the whole paving area is completed.
- 4 Any excess **GATOR NITRO JOINT SAND** residue left on the paved surface can be simply cleaned off by brushing and rinsing off the surface. Excess material can be stored directly in the pail with 2" (50 mm) of water covering the **GATOR NITRO JOINT SAND** and closing the pail tightly. Excess product will last an extra 4 weeks when stored in this fashion.

For a nicer, smoother surface joint finish, use a suitable mason jointing tool. This process can only be done once Steps 1 to 4 are completed and the **GATOR NITRO JOINT SAND** is in its curing phase. Allow 18 hours of cure time before pedestrian use.

**NOTE**

- 1 There is no need to protect treated joints from rain while setting. Although the presence of rain will delay the setting process. Full strength: 28 days but surface can be walked on after 18 hours. If heavy rain has occurred when the joints have been pointed, then it may be necessary to revisit the job once the weather has cleared to touch up joints.
- 2 **GATOR NITRO JOINT SAND** can be applied when pavers, Wet cast or natural stones are installed directly on open graded aggregates that lock or choke themselves. This means the **GATOR NITRO JOINT SAND** will not migrate through the voids. Do not apply **GATOR NITRO JOINT SAND** when the pavers, Wet cast or natural stones are installed directly on aggregates with large voids.
- 3 **GATOR NITRO JOINT SAND** becomes very firm but will detach from pavers, Wet cast or natural stones if the sub-base has excessive movement. It will also detach or crack from the pavers, Wet cast or natural stones, if they are oscillating back and forth due to improper sub-surface preparation. By following **GATOR NITRO JOINT SAND** installation instructions carefully, you will obtain a very hard jointing material. It should be noted that **GATOR NITRO JOINT SAND** will continue to harden over time. When installing pavers, wet cast or natural stones around an underground pool, a slope of 1/8 inch (3 mm) per linear foot (30 cm) away from the pool is mandatory. All pavers, wet cast or natural stone surfaces must have a drainage slope for the **GATOR NITRO JOINT SAND** to work at its optimum. For the pool coping blocks, it is mandatory to use mortar in the joints. For the rest of the pavers, wet cast or natural stones installation around the pool, you can use **GATOR NITRO JOINT SAND**.

Packaging:	Product	Size	Units per Pallet
	<b>GATOR NITRO JOINT SAND</b> - Beige	40 lb (18.1 kg)	48
	<b>GATOR NITRO JOINT SAND</b> - Grey	40 lb (18.1 kg)	48
	<b>GATOR NITRO JOINT SAND</b> - Black	40 lb (18.1 kg)	48

**5-YEAR LIMITED WARRANTY**

Before applying the product, the user/buyer must determine its suitability for intended use and user/buyer assumes all risks in that regard. It is a condition of the Limited Warranty that before using the product on the intended larger area, the user/ buyer must test the product on a small less observed area of approximately 4 sq. ft. (0.4 sq. m.) to ensure results meet user/buyer's expectations. In the event that no test is carried out, the 5-year Limited Warranty will only apply to 4 sq. ft. (0.4 sq. m.). Alliance Designer Products Inc. cannot guarantee results as it has no control over surface preparation and product application. If this product is proven to be defective, on the condition that it was applied pursuant to the required method of application and surface preparation, the sole obligation Alliance Designer Products Inc. is to refund the purchase price. Proof of purchase is required for any claim. Alliance Designer Products Inc. shall not be liable for any other damages whatsoever, direct or consequential. To the extent permitted by law, Alliance Designer Products Inc. excludes any implied warranty of quality, merchantability or fitness for purpose.



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**GATOR XTREME EDGE**

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# TECHNICAL DATA SHEET

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**Description:** **GATOR XTREME EDGE** is the ultimate fiber-reinforced and polymer modified structural edge, which creates a strong and economical edging solution for any hardscape project. **GATOR XTREME EDGE** can be used on any traditional, permeable, Gator Base, or overlay application using concrete pavers and slabs or natural and wet cast stones. **GATOR XTREME EDGE** offers permanent continuous lateral support.

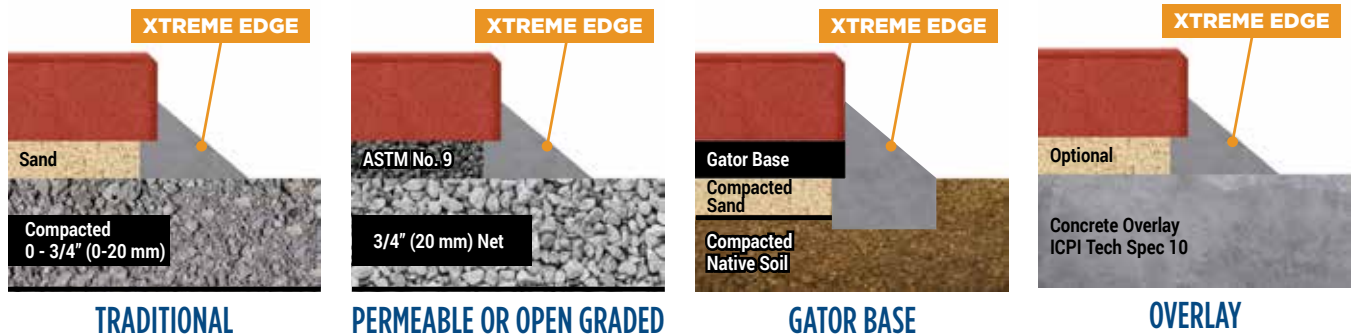
- Ideal for:**
- Traditional, open graded and permeable applications
  - Overlay and Gator Base applications
  - Pedestrian and vehicular use
  - Concrete pavers, slabs, Natural and Wet cast stone applications

- Features:**
- High Performance polymers for added strength
  - Reinforced with 3D micro-fiber mesh
  - Formulated for better workability
  - Continuous lateral support matrix
  - Freeze and thaw resistant

- XTreme Edge vs Concrete Mix:**
- **2X** Stronger
  - **2X** Faster setting time
  - More flexible
  - Easier and faster to install

**Storage:** Store outdoors under a covered area, protected from rain and snow or store indoors in a well ventilated area at temperatures ranging from -40 to 104°F (-40 to 40°C). Skid of **GATOR XTREME EDGE** can be double stacked for storage, but not in transport.

## APPLICATION DIAGRAMS



Refer to Tech Spec 10 for base preparation



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## GATOR XTREME EDGE

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### INSTALLATION STEPS

Always refer to the latest **GATOR XTREME EDGE Technical Data Sheet (TDS)** at AllianceGator.com before installing **GATOR XTREME EDGE**. Concrete pavers, slabs, Natural and Wet cast stones should be installed according to **ICPI Tech Spec 2** and **ICPI Tech Spec 10**, utilizing industry established best practices for the base, setting bed, and drainage of a hardscape project.

#### STEP 1 REMOVING BEDDING MATERIAL

Remove all excess bedding sand / chip stones at the edge of the hardscape project. **GATOR XTREME EDGE** will rest on a solid base material. For a Gator Base installation, cut the Gator Base flush with the edge of the hardscape project. Remove the bedding material and excavate an area approximately 4" (10 cm) wide by 1" (25 mm) deep in the native soils along the edge.

#### STEP 2 MIXING GATOR XTREME EDGE

Mix 1/2 US gallon (1.9 liters) of water with one bag 50 lb (22.7 kg) of **GATOR XTREME EDGE** until you obtain a homogeneous mixture.

#### Conversion of measurement units

1/2 US gallon = 2 quarts = 64 fl.oz = 1.9 liters

#### STEP 3 TROWEL GATOR XTREME EDGE 30° ANGLE

Create a triangular shaped wedge of **GATOR XTREME EDGE** against the side of the pavers, slabs, natural or wet cast stones. With the help of a trowel spread approximately 4" (10 cm) of **GATOR XTREME EDGE** mixture at a 30° angle over the base material or native soil in a Gator Base application. Fill any void space created from the removal of the bedding layer material. Ensure that the **GATOR XTREME EDGE** covers at least 1" (25 mm) of the vertical side of the paver or 1/2 the height of the hardscaping material being used.

#### STEP 4 COMPACTION OF THE PAVED SURFACE

Final compaction of the paved surface should take place while the **GATOR XTREME EDGE** is still curing.